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# Fast Electrically Tunable Lens EL-3-10

The compact EL-3-10 lens was designed for OEM integration into optical systems for various applications. The working principle is based on the well-established shape-changing lens technology. The curvature of the lens is adjusted by applying an electrical current. Thereby, the focal length is tuned to a desired value within very few milliseconds. The lens architecture is "push pull" which means that the lens curvature is deflected from concave to convex. With actuators based on proven voice-coil technology, the EL-3-10 focus tunable lens is extremely reliable and robust, well suited even for applications in harsh environments over large temperature ranges.



Option	EL-3-10-VIS	EL-3-10-NIR	
Cover glass coatings	VIS <sup>1</sup>	NIR <sup>2</sup>	

#### **Mechanical specifications**

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Clear aperture	3.1	mm	
Outer diameter	10	mm	11mm on flange
Height	4 +0/-0.2	mm	
Weight	1.25	g	
Lifecycles (10-90% sinusoidal)	>1'000'000'000	CL	

#### **Electrical specifications**

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Control current (typical)	-120 to +120	mA	
Operating voltage	-11	V	
Coil resistance at 30°C	~10	Ohm	
Power consumption	0 to 120	mW	
Settling time	<2	ms	Low pass filtered

Optical specifications	EL-3-10-XXX-26D	
Focal tuning range (@20°C)	-77 to +77	mm
Focal power range (@20°C) <sup>3</sup>	-13 to +13	dpt
Wavelength range	420 to 1600	nm
Wavefront error @525nm (vertical/horizontal)	<0.15/<0.15	λRMS
Refractive index n₀ (589.3nm)	1.300	
Abbe number V <sub>d</sub>	100	
Optical damage threshold	>1	kW/cm <sup>2</sup>
Operating temperature	-20 to +65	°C
Storage temperature	-50 to +85	°C

### **Overview of standard products**

Standard products	Tuning range <sup>3</sup>	Refractive index	Cover glass	Container- and/or cover glass coating	Wavefront error <sup>4</sup>
EL-3-10-VIS-26D-OEM	-13 to +13 dpt	1.30	Optional	420 – 900 nm	<0.15/<0.15 λ
EL-3-10-NIR-26D-OEM	-13 to +13 dpt	1.30	Optional	850 – 1600 nm	<0.15/<0.15 λ
EL-3-10-VIS-26D-FPC	-13 to +13 dpt	1.30	Included	420 – 900 nm	<0.15/<0.15 λ
EL-3-10-NIR-26D-FPC	-13 to +13 dpt	1.30	Included	850 – 1600 nm	<0.15/<0.15 λ

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<sup>&</sup>lt;sup>1</sup> 420-900 nm T>94%

<sup>2 850-1600</sup> nm T>94%

<sup>&</sup>lt;sup>3</sup> Optical power ranges of up to +/- 35 dpt are available on request

<sup>&</sup>lt;sup>4</sup> Wavefront error in RMS I @525 nm, 0 mA current with optical axis vertical / horizontal



# **Mechanical drawings**

The EL-3-10 lens is available in two housing versions. The OEM version with two soldering pads that can be used to solder cables to or to connect with spring contacts (Figure 1). In addition, there is the FPC version with a flex cable (Figure 2), compatible with our EL-E-4 lens driver, designed for prototyping and low volume applications. The full field of view towards the top is 50°. The full field of view towards the bottom is specified with 46°.



Figure 1: Mechanical drawing of the EL-3-10-XXX-26D-OEM lens





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## Mounting

To mount the lens, it is clamped on the flange. The orientation is defined by the D-cut. For version with no cover glass, on the bottom aperture, the membrane is exposed to the environment. Therefore the lens needs to be integrated in a clean environment (e.g. clean room) and designed into an optical system so that the bottom interface is protected against dust.



Figure 3: EL-3-10 mounting

## **Electrical connection**

For the OEM version, on the two PCB solder pads, wires can be connected. Alternatively, spring loaded pins can be used for the contact on the PCB solder pads (for example TE 1551631-5).



*Figure 4: Soldering pads with spring loaded pins for EL-3-10-XXX-26D-OEM* 

The FPC version has a flex cable soldered to the soldering pads descripted above and compatible with Optotune's lens driver 4, as shown in Figure 5.



*Figure 5: EL-3-10-XXX-26D-FPC with flex cable* 

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#### Driver

The compact EL-3-10 lens can be driven with Optotune's EL-E-4 lens driver by simply connecting the flex cable of the lens to the Molex connector on the lens driver. In Optotune's software interface, the current to the lens can be adjusted to drive the lens. It's important to note that +/-120 mA are required to tune across the whole optical power range. As the lens driver can output more current, it has to be connected to the PC without the lens connected first. Then, in the "Hardware Configurations" tab, the software limit has to be set to +/-120mA. Afterwards the lens driver can be disconnected, the lens connected to the lens driver and the lens driver connected back to the PC. The current will now only be adjustable from +/-120mA, hence an overdriving of the lens can be prevented.

Coptotune LENS DRIVER 4	
C Lens Driver Controller - C ×	Instructions
Controls     Hardware Configuration     Log       Max Current     292.84 mA       tower Software Limit     -120.00 mA       Upper Software Limit     120.00 mA	<ol> <li>Connect lens driver to the PC without a lens connected</li> <li>Open the lens driver controller software</li> <li>Go to the hardware configurations tab</li> <li>Set the lower software limit to -120mA</li> <li>Set the upper software limit to 120mA</li> </ol>
C Lens Driver Controller – 🗆 🗙	6. Close the software win-
File       Disconnect       Extras       Services       View       Info         Controls       Hardware Configuration       Log       Lens       Features:         Operation Mode:       Current       -       -       Controls         Current       -120.00 mA       -       -       Reset	<ul> <li>dow</li> <li>7. Disconnect the lens driver</li> <li>8. Connect the lens to the lens driver</li> <li>9. Connect the lens driver to the PC</li> <li>10. Open the lens driver controller software</li> <li>11. Use the slider to adjust the current to the lens</li> </ul>



# Working principle

The working principle of the EL-3-10 is based on Optotune's well-established technology of shape-changing polymer lenses. The core that forms the lens contains an optical fluid, which is sealed off with an elastic polymer membrane as shown in Figure 6. An electromagnetic actuator is used to exert pressure on the container and therefore changes the curvature of the lens. By changing the electrical current flowing through the coil of the actuator, the optical power of the lens is controlled.



Figure 6: Scheme of the sealed lens container filled with an optical fluid and embedded in an EL-3-10 housing

# **Optical power versus current**

The optical power of the EL-3-10 increases with positive current and decreases with negative current as shown in Figure 7. The achievable optical power range is from +13 to -13 diopters for a control current from +120 to -120 mA.



Figure 7: EL-3-10 current vs optical power graph



#### **Transmission range**

Both the optical fluid and the membrane material are highly transparent in the range of 400 to 2500 nm. As the membrane is elastic it cannot be coated using standard processes, hence a reflection of 3 - 4% is to be expected. Cover glasses can be coated as desired. Figure 8 shows the transmission spectrum for the standard VIS broadband coating.



Figure 8: Transmission spectra of EL-3-10 standard VIS coating



# **Optical quality**

In principle, Optotune's focus tunable lenses exhibit a spherical lens shape (the nominal parameters can be found in the ZEMAX package, which is available for download on <u>www.optotune.com</u>).

Optotune's focus tunable lenses are typically subject to gravity induced coma aberrations when used in the horizontal optical axis. Due to the small clear aperture and stiff membrane of the EL-3-10 lens, there is no measurable Y-coma in the horizontal optical axis. However, the focal power of the EL-3-10 lens is slightly affected by acceleration. 1g results in about 0.15dpt change in focal power.

A typical wave front error across the whole focal power range can be seen in Figure 9 below.





# **Response time**

The rise time when applying a current step is <1 ms and it takes only about 4 ms until the lens has fully settled. The graphs of the step response measurements below show the optical response of the EL-3-10 lens. Low pass filtering of the drive signal to the lens allows to damp the oscillations seen in the step response graphs below and as a result drive a controlled 80% step in <2ms.







### **Temperature effects**

Residual temperature effects influence the long term drift of optical power. These temperature effects are quantified by the temperature sensitivity, giving the change in optical power per degree Celsius. Depending on the optical power, the temperature sensitivity of the EL-3-10 increases or decreases according to the graph in Figure 11. For repeatable optical power driving across the whole temperature and optical power range, additional active temperature compensation is necessary. As illustrated in Figure 11, the temperature sensitivity decreases with increasing optical power. Hence, it is recommended to work in the positive optical power range, where temperature sensitivity is lowest.



Figure 11: EL-3-10 temperature sensitivity across the optical power range

## **Optical layout**

Zemax simulations to model the EL-3-10 lens within an optical design are available upon request.

#### Safety and compliance

The product fulfills the RoHS and REACH compliance standards. The customer is solely responsible to comply with all relevant safety regulations for integration and operation.

For more information on optical, mechanical and electrical parameters, please contact sales@optotune.com.